

FQA Certificate Requirement

All HTI vendors must furnish Certificates of Compliance and Mill Certificates of Chemical Analysis with each shipment for all items as defined under the Fastener Quality Act – including but not limited to the following;

1. GRADE B HEAVY HEX BOLTS (ASTM A307).
2. GRADE 5: HEX CAP SCREWS, HEX BOLTS, PLOW BOLTS, AND CARRIAGE BOLTS (SAE J429).
3. GRADE 8 HEX CAP SCREWS (SAE J429).
4. 18-8 STAINLESS STEEL HEX CAP SCREWS (ASTM F593).
5. GRADE 5 SHACKLE BOLTS (SAE J429H).
6. HIGH STRENGTH STRUCTURAL BOLTS TYPE 1 (ASTM A325).
7. TENSION CONTROL BOLTS TYPE 1 (ASTM A325).
8. SOCKETS HEX AND SHOULDER (ASTM A574)(ANSI/ASME B18.3).
9. SOCKETS FLAT AND BUTTON (ASTM F835)(ANSI/ASME B18.3).
10. HEX SOCKET SET SCREWS (ASTM F912)(ANSI/ASME B18.3).
11. 18-8 STAINLESS STEEL HEX SOCKET SET SCREWS (ASTM F880).
12. DOWEL PINS (ANSI/ASME B18.8.2 1978).
13. GRADE 5 HEX NUTS (SAE J995C).
14. GRADE 8 HEX NUTS (SAE J995C).
15. 2H HEAVY HEX NUTS (ASTM A194).
16. ASTM A325 HEAVY HEX NUTS – ASTM A563, GRADE C.
17. 2H GALVANIZED HEAVY HEX NUTS (ASTM A153).
18. CONE ALL METAL HEX LOCKNUTS, GRADE C (IFI 100/107).
19. GRADE 8 U.S. STANDARD FLAT WASHERS – (ANSI B18.22.1) (WITH CHEMICAL AND PHYSICAL SAME AS ASTM F436).
20. STRUCTURAL WASHERS (ASTM F436).
21. METRIC 8.8 HEX CAP SCREWS (SAE J1199).
22. METRIC CLASS 8 NUTS (DIN 934).
23. METRIC CLASS 10 HEX FLANGE LOCKNUTS (DIN 6923).
24. METRIC 12.9 HEX SOCKET CAP SCREWS (DIN 912).
25. METRIC 14.9 HEX SOCKET SET SCREWS (DIN 916).
26. METRIC 12.9 HEX SOCKET SHOULDER SCREWS (DIN 9841).
27. GRADE DH HEAVY HEX NUTS (ASTM A563).

These Certificates MUST be provided TOGETHER with the shipping documents (if certs are provided electronically, the electronic file MUST include a copy of the packing list and cargo receipt relative to the shipment; or indicate the invoice number, B/L number, destination and vessel name relative to the electronic transfer of certs).

Each Certificate of Compliance MUST indicate the HTI Purchase Order number and the HTI part number. In addition, the Cert of Compliance must be traceable to the Mill Certificate of Chemical Analysis.

Vendor Noncompliance with the stated procedure will result in withheld (delayed) payments until the appropriate documentation has been received by HTI.